



钢铁之家

www.steels.org.cn

全球钢号百科!

Global Steel Grade Encyclopedia



涵盖的行业或国家与地区类别



中国材料与试验协会

GJB

国家军用标准



动力机械工程师协会

EU

前欧洲标准化

AISI

美国钢铁学会



德国工业标准

AMS

航空航天材料规范



国际标准

JASO

日本汽车标准组织

EN

欧洲标准

JB

中国机械行业标准

UNS

统一编号系统

UNI

意大利标准



美国机械工程师协会

SS

瑞典标准



国家标准



日本工业标准

DATA SHEET

HOLDERBLOC™

~AISI 4140

PREHARDENED MOLD STEEL

TYPICAL APPLICATIONS

- Core side for injection molds up to 20" (508 mm)
- Holder for plastic molds, rubber molds, die casting dies, mold bases, plates, and brake dies.

Typical Chemical Analysis - % weight

C	Mn	Si	Cr	Mo	S
0.40	1.05	0.40	1.05	0.20	0.07

GENERAL:

Delivery Condition:

Hardened and tempered

Surface Hardness Range:

	BHN	HRC	N/mm ²
Regular	269-321	28-34	920-1082

- Prehardened steel
- Good weldability
- Excellent machinability

HOLDERBLOC™ is a prehardened mold steel grade specially designed for ease of machining and simple post-production mold maintenance.

HOLDERBLOC™ has added sulfur to improve machinability.

HOLDERBLOC™ is always forged with a minimum of 4 to 1 reduction ratio.

HOLDERBLOC™ is forged on our largest presses equipped with wide dies assuring maximum deformation during forging process.